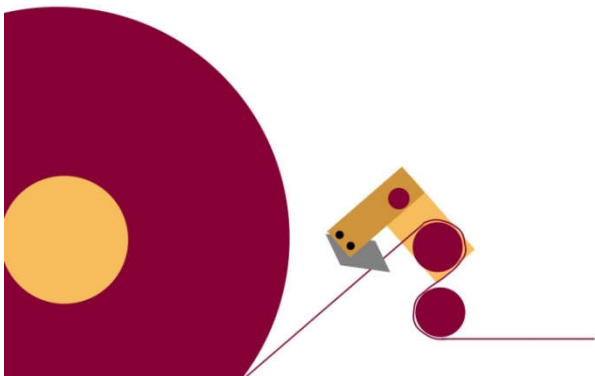


# MODULO TAGLIO CONTINUO

## CUTTING OPTION

When the operational needs require it, the cutting module allows you to continuously trim the width of the cellophane of your bobine from a minimum of 1 cm to the MAX. In this way you can package any type of box without necessarily replacing or buying new rolls. However this operation although splendid, require the management of the waste and could slow down the normal wrapping operation, therefore we recommend it for limited uses, it will be very useful when the sizes of the boxes vary continuously for the realization of tests, samples, short runs, recovery of packages. , other.

**FOR MASSIVE PRODUCTION WE RECOMMEND ALWAYS TO USE ROLLS SUITABLE FOR EVERY BOX**



The cutting module is supplied already installed on the upper steel cylinder. It should be positioned at the cutting point useful to your needs by loosening the single knob screw that locks the module to the cylinder / steel bar. Hold the cellophane taut, lower the blade and start incising the cellophane by pulling it towards you.

For a linear and fluid cut the blade must be inclined at about 45° with respect to the flow of the cellophane on the point of incidence. When not in use raise the blade and bring the block to the left or right.

**WRAPPING THE WASTE:** Apply the excess of the cutout on the lower steel bar resting on the work surface (right figure) using a small piece of tape. If the cellophane is pulled towards you, the surplus will be wrapped automatically on the steel cylinder. It is useful to apply a correct force-tension to the clutch to avoid the return from the main coil because the cellophane must always be rather tense during the cut. Avoid jerks in dragging to ensure linearity and precision in cutting. The steel bar must be movable and must correctly rotate dragging the cellophane towards you.

**NOTE:** During use cellophane waste will grow in volume around the cylinder. We suggest you cut the waste after 15-20 boxes or when it starts to have a thickness of 2 - 3 mm using a scissors or a cutter. Unroll the excess from the cylinder and repeat the cellophane anchoring procedure to use the cutting module again.

**START-UP:** for packing requirements the Cutting Module will be mounted but NOT FIXED, before operating position it vertically and fix it with the 2 keys pitch 13 supplied with the machine.



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